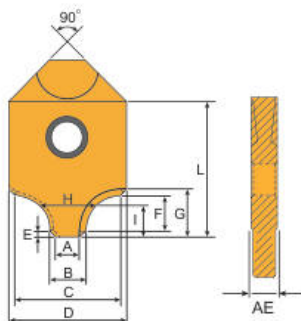


25 Carbide Inserts



Tolerances (mm)

D : ± 0.05 AE : $\begin{matrix} +0.01 \\ -0.02 \end{matrix}$



Inserts 6 PCS / Box
Only for insert :25-25***



Inserts 10 PCS / Box

Dimensions (mm)											
R	A	B	C	D	E	F	G	H	I	L	AE
1.0	12.0	13.29	15.17	16.30	0.64	0.96	2.33	13.86	1.30	21.5	3.0
1.5	11.0	12.29	15.16		0.67	1.47	2.85	13.15	1.69		
2.0	10.0	11.30	15.15		0.68	1.97	3.36	12.27	2.09		
2.5	9.00	10.31			0.67	2.47	3.85	11.74	2.39		
3.0	7.94	9.28	15.14		0.64	3.01	4.39	10.98	2.74		
4.0	6.00	7.29	15.09		0.67	3.97	5.37	9.58	3.45		
5.0	4.92	5.14	15.04		0.66	4.99	6.36	8.04	4.17		
6.0	11.2	12.38	24.15	25.15	0.58	5.96	7.16	15.84	4.76	30.0	3.5
7.0	9.20	10.30	24.08		0.55	6.96	8.14	14.35	5.44		
8.0	7.06	8.20	24.32		0.54	7.97	9.13	12.95	6.20		
9.0	4.80	5.93	23.98		0.56	9.00	10.18	11.22	6.93		
10.0	3.00	3.78	23.96		0.59	10.0	11.23	9.70	7.69		

Inserts	Order Code	Grades									
		Carbide					Cermet			Uncoated	
		Cl25	C200	C350	F20	F30	CE25	CE100	CE60	K10	CE
	25-1603-R1.0-E										
	25-1603-R1.5-E										
	25-1603-R2.0-E										
	25-1603-R2.5-E										
	25-1603-R3.0-E										
	25-1603-R4.0-E										
	25-1603-R5.0-E										
	25-2503-R6.0-E										
	25-2503-R7.0-E										
	25-2503-R8.0-E										
	25-2503-R9.0-E										
	25-2503-R10-E										
	25-1603-R1.0-ME			⊙							
	25-1603-R1.5-ME			⊙							
	25-1603-R2.0-ME			⊙							
	25-1603-R2.5-ME			⊙							
	25-1603-R3.0-ME			⊙							
	25-1603-R4.0-ME			⊙							
	25-1603-R5.0-ME			⊙							
	25-2503-R6.0-ME			⊙							
	25-2503-R7.0-ME			⊙							
	25-2503-R8.0-ME			⊙							
	25-2503-R9.0-ME			⊙							
	25-2503-R10-ME			⊙							

- Steel Stainless Steel Steel/Stainless Steel/Super alloy Cast Iron Aluminum Steel/Cast Iron Steel/Stainless Steel/Cast Iron
- Prices and stocks are based on present conditions
- Please specify model numbers the and grade of inserts, ie.: 25-1603-R1.0-E,F20