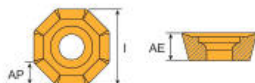
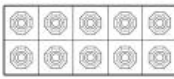


ODGT Insert



Tolerances ± 0.03 (mm)

Dimensions (mm)			
Code	AE	I	AP
050408	4.7	12.7	3.5

Inserts	Order Code	Grades								
		Carbide					Cermet		Uncoated	
		B100	C200	C250	F20	F30	CE100	CE60	K10	CE
	ODGT050408N-E									
										Inserts 10 PCS / Box

- Steel Stainless Steel Steel/Stainless Steel /Super alloy Cast Iron Aluminum Steel/Cast Iron
- Steel/Stainless Steel/Cast Iron
- Prices and stocks are based on present conditions
- Please specify model numbers the and grade of inserts, ie.: ODGT050408N-E,K10

Standard Spare Parts

For Cutter					
MO-080~300	OD05AR	C04011	SL16	M0515	S0610

Recommended Insert Grades

Material group	Recom. fz (mm/tooth)	Grades			
		ODGT05 ... M	ODGT05...ME	ODGT05...E	
1	-	-	-	-	-
2	-	-	-	-	-
3	-	-	-	-	-
4	-	-	-	-	-
5	-	-	-	-	-
6	-	-	-	-	-
7	-	-	-	-	-
8	-	-	-	-	-
9	-	-	-	-	-
10	-	-	-	-	-
11	-	-	-	-	-
12	-	-	-	-	-
13	-	-	-	-	-
14	-	-	-	-	-
15	-	-	-	-	-
16	0.06-0.13	-	-	K10	-
17	0.06-0.12	-	-	K10	-
18	0.06-0.11	-	-	K10	-
19	-	-	-	-	-
20	-	-	-	-	-

Recommended Cutting Data

• Recommended Cutting speed, Vc(m/min)

Material group	Grades						
	B100	C250	F20	CE60	CE	K10	F30
	fz (mm/tooth)						
						0.13 0.25 0.40	
	Cutting Speed, V _c (m/min)						
1	-	-	-	-	-	-	-
2	-	-	-	-	-	-	-
3	-	-	-	-	-	-	-
4	-	-	-	-	-	-	-
5	-	-	-	-	-	-	-
6	-	-	-	-	-	-	-
7	-	-	-	-	-	-	-
8	-	-	-	-	-	-	-
9	-	-	-	-	-	-	-
10	-	-	-	-	-	-	-
11	-	-	-	-	-	-	-
12	-	-	-	-	-	-	-
13	-	-	-	-	-	-	-
14	-	-	-	-	-	-	-
15	-	-	-	-	-	-	-
16	-	-	-	-	-	1200 1000 850	-
17	-	-	-	-	-	1050 850 750	-
18	-	-	-	-	-	1200 1000 850	-
19	-	-	-	-	-	-	-
20	-	-	-	-	-	-	-
21	-	-	-	-	-	-	-
22	-	-	-	-	-	-	-

• Surface Finishing

Order Code	Feed mm / Rev <=	Ra um
ODGT050408	1.5	<1.5

