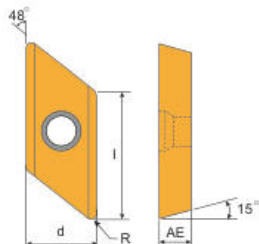


XDGT Inserts

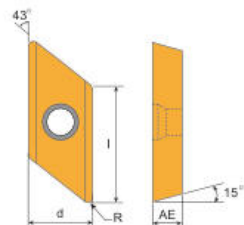


Tolerances (mm)

d ± 0.015 AE ± 0.015

Code	Dimensions (mm)				
	l	d	AE	R	Angle
120308	13	8.3	3.10	0.8	48°
190408	16	10.45	4.45		
400408	40		4.70		

Inserts	Order Code	Grades											
		Coated					Cermet		Uncoated				
		B100	C200	C250	F20	F30	CE25	CE100	CE60	K10	CE		
	XDGT120308R-E												
	XDGT120308R-ME												
	XDGT120308TR-M												
	XDGT190408R-E												
	XDGT190408R-ME												
	XDGT190408TR-M												
	XDGT400408R-E												
	XDGT400408R-ME												
	XDGT400408TR-M												



Tolerances (mm)

d ± 0.015 AE ± 0.015

* Only for 45° Dovetail Holder

Code	Dimensions (mm)				
	l	d	AE	R	Angle
120308N	11	8.3	3.10	0.8	43°
190408N	15	10.45	4.45		
400408N	40		4.70		

Inserts	Order Code	Grades											
		Coated					Cermet			Uncoated			
		B100	C200	C250	F20	F30	CE25	CE100	CE60	K10	CE		
	XDGT120308NR-E											 Inserts 10 PCS / Box	
	XDGT120308NR-ME												
	XDGT120308NTR-M												
	XDGT190408NR-E											 Inserts 10 PCS / Box	
	XDGT190408NR-ME												
	XDGT190408NTR-M												
	XDGT400408NR-E											 Inserts 2 PCS / Box	
	XDGT400408NR-ME												
	XDGT400408NTR-M												

- Steel Stainless Steel Steel/Stainless Steel/Super alloy Cast Iron Aluminum Steel/Cast Iron Steel/Stainless Steel/Cast Iron

- Prices and stocks are based on present conditions
- Please specify model numbers and the grade of inserts, ie.: XDGT120308R-E, F20



XDGT Insert Grade Selection

Material group	Recom. fz (mm/tooth)	Grades			
		XDGT ... M	XDGT ... ME	XDGT ... E	
1	0.08-0.25	-	B100	-	-
2	0.08-0.25	-	B100	-	-
3	0.08-0.25	-	B100	-	-
4	0.08-0.25	-	B100	-	-
5	0.06-0.20	-	B100	-	-
6	0.06-0.20	-	B100	-	-
7	0.08-0.15	-	B100	-	-
8	0.08-0.15	-	B100	-	-
9	0.07-0.15	-	B100	-	-
10	0.06-0.15	-	B100	-	-
11	0.10-0.15	-	B100	-	-
12	0.10-0.25	-	F30	-	-
13	0.10-0.25	-	F30	-	-
14	0.10-0.20	-	F30	-	-
15	0.05-0.20	-	F30	-	-
16	0.05-0.25	-	-	F20	-
17	0.06-0.25	-	-	F20	-
18	0.06-0.25	-	-	F20	-
19	0.05-0.08	-	B100	-	-
20	0.05-0.08	-	B100	-	-
21	0.06-0.08	-	B100	-	-
22	0.05-0.08	-	B100	-	-