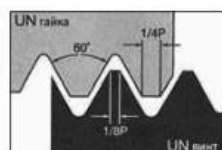


## Твердосплавные резбобфрезы 2D (полный профиль) UN 60°

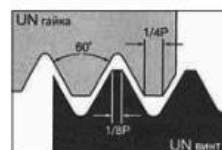
- Режимы резания, стр. 125



Глубина резьбы до 2D

| Обозначение | UNC            | UNF            | T.P.I | D    | H    | T | d  | L  |
|-------------|----------------|----------------|-------|------|------|---|----|----|
| UT404-50    | No.5 - 40 UNC  | No.6 - 40 UNF  | 40    | 2.46 | 7.1  | 3 | 4  | 50 |
| UT364-50    | -              | No.8 - 36 UNF  | 36    | 3.31 | 8.8  | 3 | 4  | 50 |
| UT324-50    | No.6 - 32 UNC  | -              | 32    | 2.57 | 7.3  | 3 | 4  | 50 |
| UT326-60    | No.8 - 32 UNC  | No.10 - 32 UNF | 32    | 3.22 | 10.1 | 3 | 6  | 60 |
| UT286-60    | -              | 1/4 - 28 UNF   | 28    | 5.2  | 14   | 3 | 6  | 60 |
| UT246-60    | No.10 - 24 UNC | -              | 24    | 3.55 | 10.4 | 3 | 6  | 60 |
| UT248-60    | -              | 5/16 - 24 UNF  | 24    | 6.65 | 16.7 | 3 | 8  | 60 |
| UT206-60    | 1/4 - 20 UNC   | 7/16 - 20 UNF  | 20    | 4.85 | 13.7 | 3 | 6  | 60 |
| UT208-60    | -              | 7/16 - 20 UNF  | 20    | 7.95 | 24   | 3 | 8  | 60 |
| UT186-60    | 5/16 - 18 UNC  | -              | 18    | 5.95 | 16.5 | 3 | 6  | 60 |
| UT168-60    | 3/8 - 16 UNC   | -              | 16    | 6.9  | 21   | 3 | 8  | 60 |
| UT148-60    | 7/16 - 14 UNC  | -              | 14    | 7.95 | 23.5 | 3 | 8  | 60 |
| UT1310-80   | 1/2 - 13 UNC   | -              | 13    | 9.3  | 27   | 3 | 10 | 80 |

## Твердосплавные резбобфрезы 3D (полный профиль) UN 60°



Глубина резьбы до 3D

| Обозначение | UNC           | UNF            | T.P.I | D    | H    | T | d | L  |
|-------------|---------------|----------------|-------|------|------|---|---|----|
| UTL404-50   | No.5 - 40 UNC | No.6 - 40 UNF  | 40    | 2.46 | 9.8  | 3 | 4 | 50 |
| UTL324-60   | No.6 - 32 UNC | -              | 32    | 2.57 | 10.7 | 3 | 4 | 50 |
| UTL326-60   | No.8 - 32 UNC | No.10 - 32 UNF | 32    | 3.22 | 12.7 | 3 | 6 | 60 |
| UTL286-60   | -             | 1/4 - 28 UNF   | 28    | 5.2  | 19.3 | 3 | 6 | 60 |
| UTL248-60   | -             | 5/16 - 24 UNF  | 24    | 6.65 | 24.2 | 3 | 8 | 60 |
| UTL206-60   | 1/4 - 20 UNC  | 7/16 - 20 UNF  | 20    | 4.85 | 19.4 | 3 | 6 | 60 |

