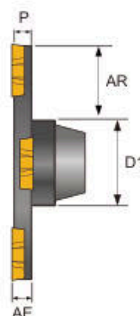


3TE (Taper polygon Type)

- Toolholders P. 4
- Inserts P.17 - 18
- Cutting Data P. 19



3TE



X8
Side Milling
Cutters

Order code	Dimensions (mm)					Z	Zc	 KG	MAX. RPM	Inserts ENGW	Screw	Key
	D	d1	AR	AE	P							
3TE2570-6	70	25	22	6	5	6	3	0.18	14000	1803	T945	908-T15
3TE2570-7				7	6					1804	T946	
3TE2570-8				8	7			0.20		18045	T947	
3TE2570-10				10	9			0.28		18055	T948	
3TE2570-12				12	11					18065	T9411	

* Use Zc (effective no. of teeth) to calculate the feed.

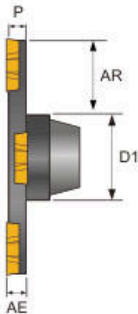


3TE (Taper polygon Type)

- Toolholders P. 4
- Inserts P.17 - 18
- Cutting Data P. 19



3TE



Order Code	Dimensions (mm)					Z	Zc		MAX. RPM	Inserts ENGW	Screw	Key	
	D	d1	AR	AE	P								
3TE2580-6	80	25	27	6	5	8	4	0.21	14000	1803	T945	908-T15	
3TE2580-7				7	6					1804	T946		
3TE2580-8				8	7					18045	T947		
3TE2580-10				10	9	6	3	0.35		18055	T948		
3TE2580-12				12	11					18065	T9411		

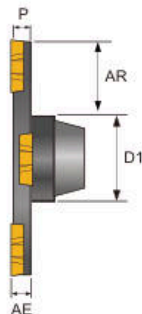
* Use Zc (effective no. of teeth) to calculate the feed.

3TE (Taper polygon Type)

- Toolholders P. 4
- Inserts P.17 - 18
- Cutting Data P. 19



3TE



X8
Side Milling
Cutters

Order Code	Dimensions (mm)					Z	Zc	 KG	MAX. RPM	Inserts ENGW	Screw	Key
	D	d1	AR	AE	P							
3TE25100-6	100	25	37	6	5	8	4	0.21	14000	1803	T945	908-T15
3TE25100-7				7	6					1804	T946	
3TE25100-8				8	7					18045	T947	
3TE25100-10			10	9	6	3	0.35			18055	T948	
3TE25100-12			12	11						18065	T9411	

* Use Zc (effective no. of teeth) to calculate the feed.

