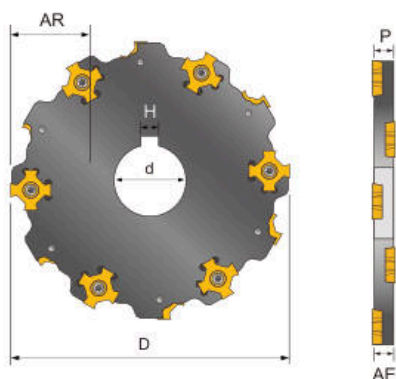


EC (Standard Type)

- Inserts P.17 - 18
- Cutting Data P. 19



EC

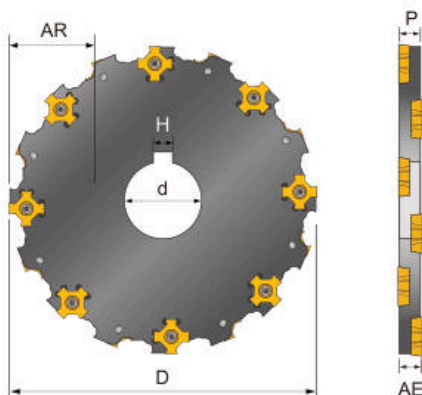
Order Code	Dimensions (mm)						Z	Zc		MAX. RPM	Inserts ENGW	Screw	Key
	D	AE	AR	P	H	d							
EC-125-6-32	125	6	39	5	8	32	12	6	10900	0.22	1803	T945	T15P
EC-125-7-32		7		6						0.23	1804	T946	
EC-125-8-32		8		7						0.25	18045	T947	
EC-125-10-32		10		9						0.30	18055	T948	
EC-125-12-32		12		11						0.34	18065	T9411	
EC-125-6-40		6	34.5	5	10	40				0.31	1803	T945	
EC-125-7-40		7		6						0.35	1804	T946	
EC-125-8-40		8		7						0.39	18045	T947	
EC-125-10-40		10		9						0.46	18055	T948	
EC-125-12-40		12		11						0.53	18065	T9411	

• Use Zc (effective no. of teeth) to calculate the feed.



EC (Standard Type)

- Inserts P.17 - 18
- Cutting Data P. 19



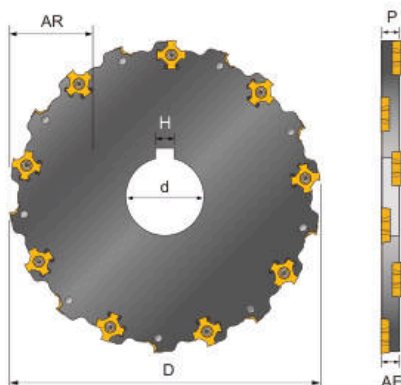
EC

Order Code	Dimensions (mm)						Z	Zc		MAX. RPM	Inserts ENGW	Screw	Key
	D	AE	AR	P	H	d							
EC-160-6-32	160	6	52	5	8	32	16	8	0.82	8300	1803	T945	T15P
EC-160-7-32		7		6					0.94		1804	T946	
EC-160-8-32		8		7					1.04		18045	T947	
EC-160-10-32		10		9					1.28		18055	T948	
EC-160-12-32		12		11					1.52		18065	T9411	
EC-160-6-40		6	5	10	40	0.82			1803		T945		
EC-160-7-40		7	6			0.94			1804		T946		
EC-160-8-40		8	7			1.04			18045		T947		
EC-160-10-40		10	9			1.28			18055		T948		
EC-160-12-40		12	11			1.52			18065		T9411		

• Use Zc (effective no. of teeth) to calculate the feed.

EC (Standard Type)

- Inserts P.17 - 18
- Cutting Data P. 19



EC

Order Code	Dimensions (mm)						Z	Zc		MAX. RPM	Inserts ENGW	Screw	Key
	D	AE	AR	P	H	d							
EC-200-6-40	200	6	54	5	12	40	18	9	1.34	4200	1803	T945	T15P
EC-200-8-40		8		7					1.72		18045	T947	
EC-200-10-40		10		9					2.11		18055	T948	
EC-200-12-40		12		11					2.49		18065	T9411	
EC-250-6-40	250	6	79	5	12	40	24	12	2.05	3800	1803	T945	
EC-250-8-40		8		7					2.57		18045	T947	
EC-250-10-40		10		9					3.09		18055	T948	
EC-250-12-40		12		11					3.60		18065	T9411	
EC-300-6-60	300	6	100	5	15	60	32	16	2.30	3200	1803	T945	
EC-300-8-60		8		7					3.10		18045	T947	
EC-300-10-60		10		9					3.50		18055	T948	
EC-300-12-60		12		11					3.80		18065	T9411	

* Use Zc (effective no. of teeth) to calculate the feed.

