



Component: Locknut

Tool:

EASYTap, blind hole thread M12
TC-CM 12X1.75-6HX-ET45-11, Ident No. 7465308

Material:

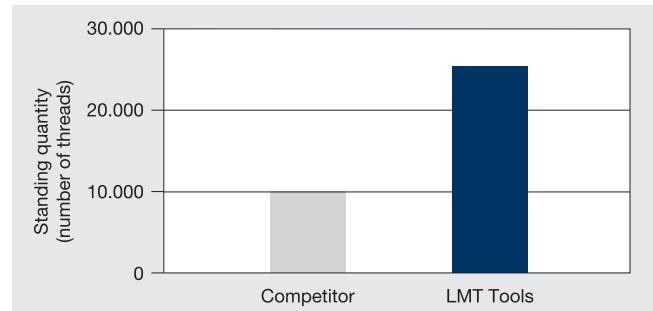
Stainless steel martensitic, 1.4104 / X14CrMoS17,
 $R_m = 730 \text{ N/mm}^2$

Cutting data:

$v_c = 12 \text{ m/min}$

Further details:

Thread depth: 12 mm, Cooling: Emulsion with 8 % oil content



Component: Profile

Tool:

EASYTap, through hole M12
TC-BM 12X1.75-6HX-ET0-11, Ident No. 7465217

Material:

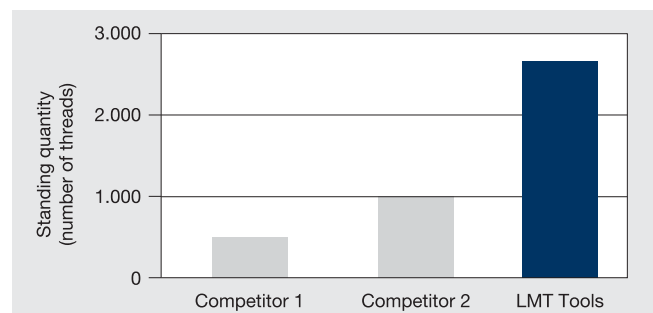
Stainless steel austenitic, 1.4404 / X2CrNiMo17-12-2,
 $R_m = 700 \text{ N/mm}^2$

Cutting data:

$v_c = 15 \text{ m/min}$

Further details:

Thread depth: 20 mm, Cooling: Emulsion with 8 % oil content



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