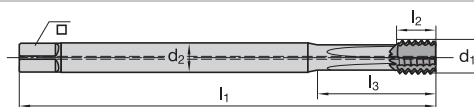

Katalog-Nr. Cat.-No.
6030

P1	Stahl Steel < 500 N/mm ²	
P2	Stahl Steel 500–1000 N/mm ²	
P3	Stahl Steel > 1000 N/mm ²	
M1	Rostfreie austenitische Stähle Stainless steel austenitic	
M2	Rostfreie martensitische Stähle Stainless steel martensitic	
K1	Grauguss Grey cast iron	■ v _c = 40–60 m/min
K2	Sphäroguss Nodular cast iron	■ v _c = 30–40 m/min
N1	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping < 5 % Si	
N2	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping 5–10 % Si	
N3	Alu- & Cu-Legierungen kurzspanend Alu- & Copper alloys short chipping > 10 % Si	■ v _c = 30–50 m/min
N4	Graphit Graphite	■ v _c = 20–25 m/min
S1	Titanlegierungen mittelfest Titanium alloys medium strength < 900 N/mm ²	
S2	Titanlegierungen hochfest Titanium alloys high strength < 1300 N/mm ²	
H1	Hartguss und Harte Stähle Chilled steel and Hardened steel 45–55 HRC	

									Schaftbezeichnung Shank description	Schaft Shank	Wechselkopf-Set Indexable nib set	
d ₁	P	l ₁	l ₂	l ₃	d ₂	□ h12	z		Ident No.	Ident No.	Ident No.	Ident No.
MF 8	1	90	9	35	8	6,2	4	7	XCHANGE Size 01 (IKZ ICC)	7027434	7055085	7055093
MF 10	1	100	10	40	10	8	4	9	XCHANGE Size 02 (IKZ ICC)	7027435	7055086	7055094
MF 10	1,25	100	10	40	10	8	4	8,8	XCHANGE Size 02 (IKZ ICC)	7027435	7055087	7055095
MF 12	1	110	12	40	12	9	4	11	XCHANGE Size 03 (IKZ ICC)	7027436	7055088	7055096
MF 12	1,25	110	12	40	12	9	4	10,8	XCHANGE Size 03 (IKZ ICC)	7027436	7187470	7187471
MF 12	1,5	110	12	40	12	9	4	10,5	XCHANGE Size 03 (IKZ ICC)	7027436	7055089	7055097
MF 12	1,5	110	12	–	9	7	4	10,5	XCHANGE Size 03.1 (IKZ ICC)	7164186	7055089	7055097
MF 14	1,5	110	14	–	12	9	4	12,5	XCHANGE Size 04 (IKZ ICC)	7027437	7055090	7055098
MF 14	1,5	110	14	–	11	9	4	12,5	XCHANGE Size 04.1 (IKZ ICC)	7164187	7055090	7055098
MF 16	1,5	110	14	–	12	9	4	14,5	XCHANGE Size 05 (IKZ ICC)	7027438	7055091	7055099
MF 18	1,5	125	16	–	14	11	4	16,5	XCHANGE Size 06 (IKZ ICC)	7027439	7055092	7055100
MF 20	1,5	125	16	–	16	12	4	18,5	XCHANGE Size 07 (IKZ ICC)	7083812	7085245	7085246

XChange Schäfte extra lang
XChange Shanks extra long


d ₁	l ₁	l ₂	l ₃	d ₂	□ h12	Schaftbezeichnung Shank description Ident No.	Schaft Shank Ident No.
MF 8	140	9	45	8	6,2	XCHANGE Size 01 IKZ lang ICC long	7144665
MF 10	160	10	50	10	8	XCHANGE Size 02 IKZ lang ICC long	7144666
MF 12	180	12	–	9	7	XCHANGE Size 03 IKZ lang ICC long	7144667
MF 14	180	14	–	11	9	XCHANGE Size 04 IKZ lang ICC long	7144668
MF 16	180	14	–	12	9	XCHANGE Size 05 IKZ lang ICC long	7144669
MF 18	200	16	–	14	11	XCHANGE Size 06 IKZ lang ICC long	7144670
MF 20	200	16	–	16	12	XCHANGE Size 07 IKZ lang ICC long	7144671